

BUTTER AND CHEESE PRODUCTION: Wisconsin, 2006-2010

Year	Butter	Total Cheese 1/	Total American 2/	Hispanic	Muenster	Italian	Mozzarella
	1,000 pounds						
2006	378,871	2,452,855	820,918	47,003	39,772	1,161,480	845,765
2007	373,027	2,462,043	771,883	49,906	40,327	1,166,903	853,080
2008	361,041	2,524,125	822,509	50,411	46,864	1,172,412	825,910
2009	3/	2,593,766	848,289	56,333	46,548	1,231,203	863,251
2010	3/	2,609,861	834,960	58,918	45,253	1,274,128	871,032

1/Includes cream cheese and other miscellaneous types of cheese. Does not include cottage cheese. 2/Includes Cheddar, Colby, washed curd, stirred curd, Monterey, and Jack. 3/Not published to avoid disclosing individual operations.

**AMERICAN CHEESE PRODUCTION
By Style: Wisconsin, 2010**

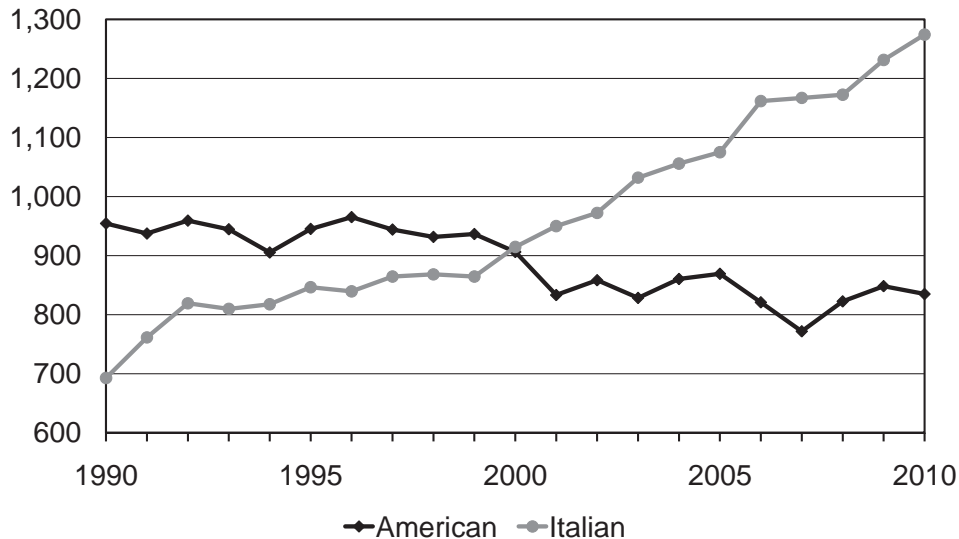
Style	Production	Percent of total
	1,000 lbs.	
American Cheddar		
40-lb. block	240,422	28.8
640-lb. block	277,687	33.2
Other types 1/	114,284	13.7
Colby	60,692	7.3
Monterey Jack	141,875	17.0
Total American types	834,960	100.0

1/Includes barrels.

**ITALIAN CHEESE PRODUCTION
By Style: Wisconsin, 2010**

Style	Production	Percent of total
	1,000 lbs.	
Hard		
Asiago	24,047	1.9
Parmesan	81,205	6.4
Provolone	192,978	15.1
Romano	16,054	1.3
Soft		
Mozzarella	871,032	68.3
All other	88,812	7.0
All Italian	1,274,128	100.0

**AMERICAN & ITALIAN CHEESE PRODUCTION
Wisconsin, Million Pounds**



**TOTAL CHEESE, EXCLUDING COTTAGE CHEESE
Wisconsin, 2010**

Ranges of Annual Production	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	24	4,617
1 to 4.99 million lbs.	29	53,303
5 to 9.99 million lbs.	21	127,568
10 to 24.99 million lbs.	18	246,660
25 million lbs. and over	37	2,177,713
Total	129	2,609,861

**CHEDDAR CHEESE
Wisconsin, 2010**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	35	7,725
1 to 9.99 million lbs.	11	40,521
10 million lbs. and over	13	584,147
Total	59	632,393

1/Plant qualifies for a certain range based only on its Cheddar production.

**ITALIAN CHEESE
Wisconsin, 2010**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	21	4,408
1 to 19.99 million lbs.	19	146,558
20 million lbs. and over	20	1,123,162
Total	60	1,274,128

1/Plant qualifies for a certain range based only on its Italian production.

**MOZZARELLA CHEESE
Wisconsin, 2010**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	16	3,697
1 to 19.99 million lbs.	12	91,729
20 million lbs. and over	14	775,606
Total	42	871,032

1/Plant qualifies for a certain range based only on its Mozzarella production.

**SPECIALTY CHEESE PRODUCTION
Wisconsin, 2009 and 2010**

Type	No. of plants	2009 Production	No. of plants	2010 Production
		1,000 lbs.		1,000 lbs.
Asiago	11	23,406	10	24,047
Cheddar 1/	31	21,623	33	26,477
Farmers	15	2,785	16	2,753
Feta	8	67,759	9	71,258
Gorgonzola	10	15,284	10	15,598
Italian Fontina	10	5,402	12	4,962
Hispanic	19	56,333	17	58,918
Limburger	1	554	1	604
Monterey Jack 1/	14	9,293	11	8,366
Parmesan Wheel	8	41,941	7	46,476
Provolone 2/	5	34,525	6	42,813
Romano Wheel	9	10,339	7	10,762
All Other 3/	57	214,855	62	239,024
Total 4/	92	504,099	90	552,058

1/Includes only specialty types of this variety. 2/ Includes Provolone aged > 60 days and other specialty Provolone. 3/Combined to avoid disclosure of individual plant data. Includes: American Grana, Auribella, Bel Pease, Blue, Brie, Butterkase, Camembert, specialty Colby, Edam, Fior di Latte, Fontiago, Fontinella, Gouda, Gruyere, Havarti, Italico, Juustoleipa, Kefalograviera Sagana, Knight's Veil, Krema Kaese, Les Freres, Mascarpone, Middle Eastern cheeses, Morning Sun, specialty Mozzarella, other specialty Parmesan, Pepato, Peperon, Raclette, other specialty Romano, Semi-soft, Swedish style Fontina, specialty Swiss, Tvarog Polish, and Yogurt cheese. 4/ Total cheese plants producing one or more specialty cheeses.

**PROCESSED CHEESE AND CHEESE FOODS
Wisconsin, 2006-2010**

Year	Processed cheese	Processed cheese foods & spreads	Cold pack cheese and cheese food
	1,000 lbs.		
2006	582,362	389,992	38,237
2007	630,292	323,078	56,859
2008	654,998	335,286	1/
2009	599,043	329,794	1/
2010	575,539	311,298	1/

1/Not published to avoid disclosing individual operations.

WHEY PRODUCTS: Wisconsin, 2006-2010

Year	Dry Whey		Total lactose	Whey protein concentrate human food
	Human food	Animal		
	1,000 lbs.			
2006	299,514	22,354	135,676	86,078
2007	311,160	20,259	147,568	81,715
2008	304,753	1/	148,476	77,675
2009	294,339	1/	138,018	78,310
2010	295,955	1/	171,684	75,435

1/Not published to avoid disclosing individual operations.