

**BUTTER AND CHEESE PRODUCTION: Wisconsin, 2004-2008**

Year	Butter	Total cheese 1/	Total American 2/	Hispanic	Muenster	Italian	Mozzarella
				1,000 pounds			
2004	318,811	2,356,516	860,429	38,256	46,392	1,055,656	797,285
2005	383,570	2,405,945	869,204	44,076	43,718	1,074,925	793,152
2006	378,871	2,452,855	820,918	47,003	39,772	1,161,480	845,765
2007	373,027	2,462,043	771,883	49,906	40,327	1,166,903	853,080
<b>2008</b>	<b>361,041</b>	<b>2,524,077</b>	<b>822,534</b>	<b>50,411</b>	<b>47,971</b>	<b>1,172,412</b>	<b>825,910</b>

1/ Includes cream cheese and other miscellaneous types of cheese. Does not include cottage cheese. 2/ Includes Cheddar, Colby, washed curd, stirred curd, Monterey, and Jack.

**AMERICAN CHEESE PRODUCTION  
By Style: Wisconsin, 2008**

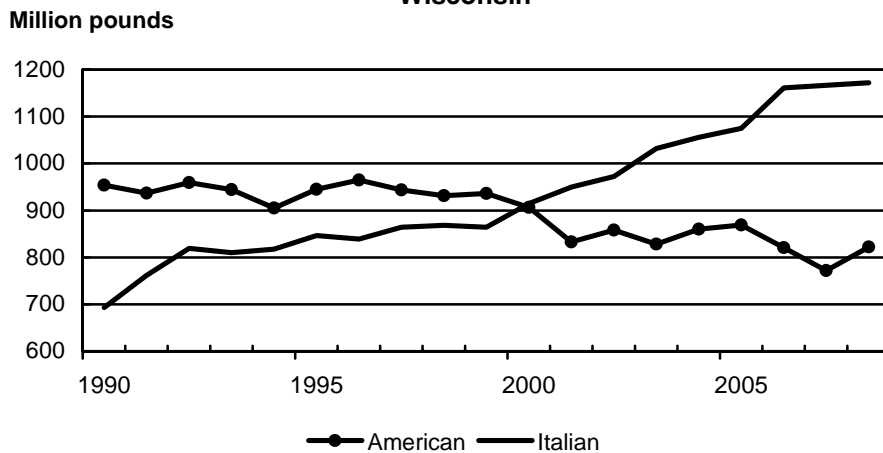
Style	Production 1,000 lbs.	Percent of total
American Cheddar		
40-lb. block	259,710	31.6
640-lb. block	300,708	36.5
Other types 1/	84,918	10.3
Colby	60,508	7.4
Monterey Jack	116,690	14.2
<b>Total American types</b>	<b>822,534</b>	<b>100.0</b>

1/ Includes barrels.

**ITALIAN CHEESE PRODUCTION  
By Style: Wisconsin, 2008**

Style	Production 1,000 lbs.	Percent of Total
Hard		
Asiago	23,280	2.0
Parmesan	63,794	5.4
Provolone	162,769	13.9
Romano	20,104	1.7
Soft		
Mozzarella	825,910	70.5
All other	76,555	6.5
<b>All Italian</b>	<b>1,172,412</b>	<b>100.0</b>

**AMERICAN AND ITALIAN CHEESE PRODUCTION  
Wisconsin**



**TOTAL CHEESE, EXCLUDING COTTAGE CHEESE:  
Wisconsin, 2008**

Ranges of Annual Production	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	21	3,607
1 to 4.99 million lbs.	34	85,320
5 to 9.99 million lbs.	17	117,283
10 to 24.99 million lbs.	20	318,978
25 million lbs. and over	35	1,998,889
<b>Total</b>	<b>127</b>	<b>2,524,077</b>

**ITALIAN CHEESE: Wisconsin, 2008**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	20	3,270
1 to 19.99 million lbs.	15	137,581
20 million lbs. & over	20	1,031,561
<b>Total</b>	<b>55</b>	<b>1,172,412</b>

1/Plant qualifies for a certain range based only on its Italian production.

**SPECIALTY CHEESE PRODUCTION  
Wisconsin, 2007 and 2008**

Type	No. of plants	2007 Production	No. of plants	2008 Production
		1,000 lbs.		1,000 lbs.
Asiago	9	23,447	10	23,280
Cheddar 1/	29	17,941	28	18,352
Farmers	12	2,123	14	2,752
Feta	8	63,731	8	65,533
Italian Fontina	10	3,617	9	4,885
Hispanic	18	49,906	18	50,412
Limburger	1	744	1	645
Parmesan Wheel	7	40,221	8	45,629
Provolone 2/	5	46,064	5	35,131
Romano Wheel	8	9,338	9	10,503
All Other 3/	50	142,278	58	171,807
<b>Total 4/</b>	<b>84</b>	<b>399,410</b>	<b>88</b>	<b>428,930</b>

1/Includes only specialty types of this variety. 2/Includes Provolone aged > 60 days and other specialty Provolone.  
3/Combined to avoid disclosure of individual plant data. Includes: American Grana, Auribella, Bel Pease, Blue, Brie, Camembert, Butterkase, specialty Colby, Edam, Fior di Latte, Fontiago, Fontinella, Gorgonzola, Gouda, Gruyere, Havarti, Italicco, Juustoleipa, Les Freres, Mascarpone, Middle Eastern cheeses, specialty Monterey Jack, specialty Mozzarella, other specialty Parmesan, Pepato, Peperon, Raclette, other specialty Romano, St. Otho, low-fat Swiss, specialty Swiss, Swedish style Fontina, Wisconsin Artisan cheese, and Yogurt cheese.  
4/Total cheese plants producing one or more specialty cheeses.

**CHEDDAR CHEESE: Wisconsin, 2008**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	29	7,038
1 to 9.99 million lbs.	12	34,436
10 million lbs. & over	15	603,862
<b>Total</b>	<b>56</b>	<b>645,336</b>

1/Plant qualifies for a certain range based only on its Cheddar production

**MOZZARELLA CHEESE: Wisconsin, 2008**

Ranges of Annual Production 1/	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	16	3,246
1 to 19.99 million lbs.	11	116,971
20 million lbs. & over	15	705,693
<b>Total</b>	<b>42</b>	<b>825,910</b>

1/Plant qualifies for a certain range based only on its Mozzarella production

**PROCESSED CHEESE AND CHEESE FOODS  
Wisconsin, 2004-2008**

Year	Processed cheese	Processed cheese foods & spreads	Cold pack cheese and cheese food
		1,000 pounds	
2004	567,190	360,720	63,895
2005	562,295	322,431	38,512
2006	582,362	389,992	38,237
2007	630,292	323,078	56,859
<b>2008</b>	<b>654,998</b>	<b>335,286</b>	<b>1/</b>

1/Not published to avoid disclosing individual operations.

**WHEY PRODUCTS: Wisconsin, 2004-2008**

Year	Dry whey		Total lactose	Whey protein concentrate human food
	Human food	Animal		
	1,000 pounds			
2004	299,650	19,695	120,352	63,245
2005	294,983	22,099	120,582	80,734
2006	299,514	22,354	135,676	86,078
2007	311,160	20,259	147,568	81,715
<b>2008</b>	<b>304,753</b>	<b>1/</b>	<b>148,476</b>	<b>77,675</b>

1/Not published to avoid disclosing individual operations.