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Cooperating with Wisconsin Department of Agriculture, Trade and Consumer Protection

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**Cheese Production – Wisconsin: 2010-2014**

Year	Total cheese <sup>1</sup>	Total American <sup>2</sup>	Hispanic	Muenster	Italian	Mozzarella	Swiss
1,000 pounds							
2010	2,616,042	848,546	58,918	45,253	1,265,375	861,845	(D)
2011	2,635,048	783,292	59,117	50,108	1,360,250	909,961	(D)
2012	2,789,965	830,139	65,580	52,956	1,403,409	951,652	(D)
2013	2,855,881	837,517	70,906	52,982	1,422,393	961,016	33,695
<b>2014</b>	<b>2,910,299</b>	<b>848,876</b>	<b>72,474</b>	<b>57,250</b>	<b>1,457,064</b>	<b>987,252</b>	<b>22,741</b>

<sup>1</sup> Includes cream cheese and other miscellaneous types of cheese. Does not include cottage cheese. <sup>2</sup> Includes Cheddar, Colby, washed curd, stirred curd, Monterey, and Jack. (D) Not published to avoid disclosing individual operations.

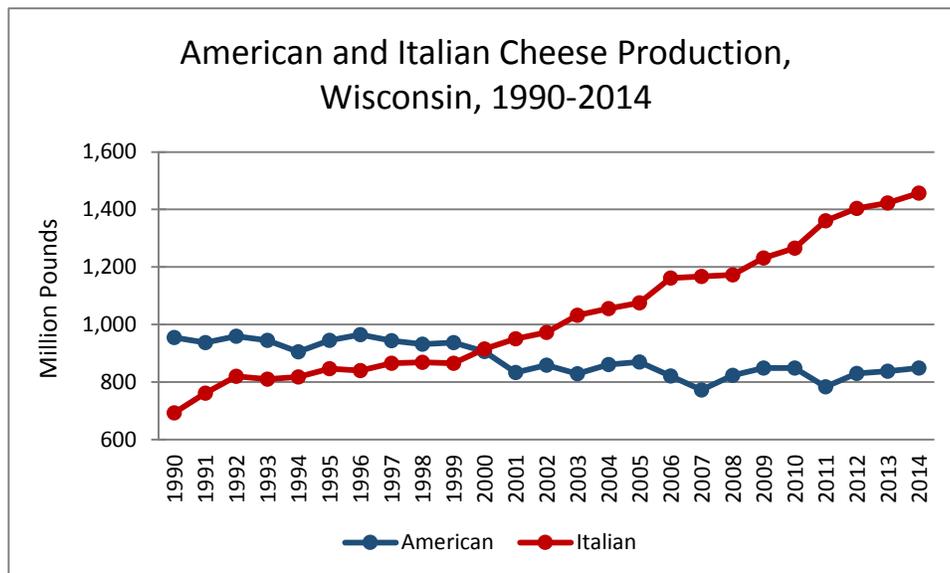
**American Cheese Production, by style – Wisconsin: 2014**

Style	Production	Percent of total
1,000 lbs.		
American Cheddar		
40-lb block	208,153	24.5
640-lb block	256,264	30.2
Other types <sup>1</sup>	103,067	12.1
Colby	80,490	9.5
Monterey Jack	200,902	23.7
<b>Total American Types</b>	<b>848,876</b>	<b>100.0</b>

<sup>1</sup> Includes barrels.

**Italian Cheese Production, by style – Wisconsin: 2014**

Style	Production	Percent of total
1,000 lbs.		
Hard		
Asiago	30,921	2.1
Parmesan	122,594	8.4
Provolone	192,445	13.2
Romano	27,081	1.9
Soft		
Mozzarella	987,252	67.8
All other	96,771	6.6
<b>All Italian</b>	<b>1,457,064</b>	<b>100.0</b>



### Total Cheese, excluding Cottage Cheese – Wisconsin: 2014

Ranges of Annual Production	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	32	6,931
1 to 4.99 million lbs.	20	56,262
5 to 9.99 million lbs.	20	115,154
10 to 24.99 million lbs.	18	263,188
25 million lbs. and over	37	2,468,764
<b>Total</b>	<b>127</b>	<b>2,910,299</b>

### Cheddar Cheese – Wisconsin: 2014

Ranges of Annual Production <sup>1</sup>	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	35	7,402
1 to 9.99 million lbs.	12	41,560
10 million lbs. and over	13	518,522
<b>Total</b>	<b>60</b>	<b>567,484</b>

<sup>1</sup> Plant qualifies for a certain range based only on its Cheddar production.

### Italian Cheese – Wisconsin: 2014

Ranges of Annual Production <sup>1</sup>	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	18	3,009
1 to 19.99 million lbs.	15	115,295
20 million lbs. and over	23	1,338,760
<b>Total</b>	<b>56</b>	<b>1,457,064</b>

<sup>1</sup> Plant qualifies for a certain range based only on its Italian production.

### Mozzarella Cheese – Wisconsin: 2014

Ranges of Annual Production <sup>1</sup>	State Plants	Production
	No.	1,000 lbs.
Less than 1 million lbs.	12	2,240
1 to 19.99 million lbs.	9	91,853
20 million lbs. and over	16	893,159
<b>Total</b>	<b>37</b>	<b>987,252</b>

<sup>1</sup> Plant qualifies for a certain range based only on its Mozzarella production.

### Processed Cheese and Cheese Foods – Wisconsin: 2014

Year	Processed cheese	Processed cheese foods & spreads	Cold pack cheese and cheese food
		1,000 lbs.	
2010	575,539	311,298	(D)
2011	616,076	305,065	39,085
2012	614,214	298,241	35,666
2013	622,401	295,658	34,443
<b>2014</b>	<b>644,814</b>	<b>311,307</b>	<b>36,224</b>

(D) Not published to avoid disclosing individual operations.

### Whey Products – Wisconsin: 2014

Year	Dry Whey		Total lactose	Whey protein concentrate human food
	Human food	Animal		
			1,000 lbs.	
2010	295,955	(D)	171,684	75,435
2011	294,202	4,421	188,181	83,003
2012	289,694	3,968	189,523	80,139
2013	302,843	3,539	219,496	102,199
<b>2014</b>	<b>280,339</b>	<b>3,211</b>	<b>237,419</b>	<b>113,196</b>

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